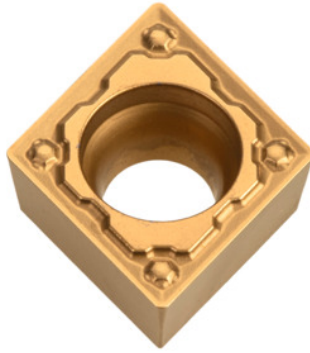


**Indexable insert for turning CCMT 09T308, for medium machining, Grade: HBT130****Order data**

| | |
|--------------|---------------|
| Order number | 260213 HBT130 |
| GTIN | 4062406257002 |
| Item class | 22D |

Technical description

| | |
|---------------------------|----------------------|
| Tool material | Carbide |
| Feed f | 0.05 - 0.35 mm/rev. |
| Cutting depth a_p | 0.3 - 3 mm |
| Number of changes/inserts | 2 |
| Cutting conditions | slightly interrupted |
| Coating | TiCN |
| ISO code indexable insert | CCMT 09T308 |
| Grade | HBT130 |
| Chip breaker | MM |
| Main application | M |

| | |
|--------------------------------------|------------------------------------|
| Cutting speed v_c main application | 50 - 200 m/min |
| Corner radius | 0.8 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Type of product | Indexable insert for turning |